renova
WE NEVER LOSE CONTROL

turborex

PATENTED PNEUMATIC BRAKE

turborex

A story of innovation

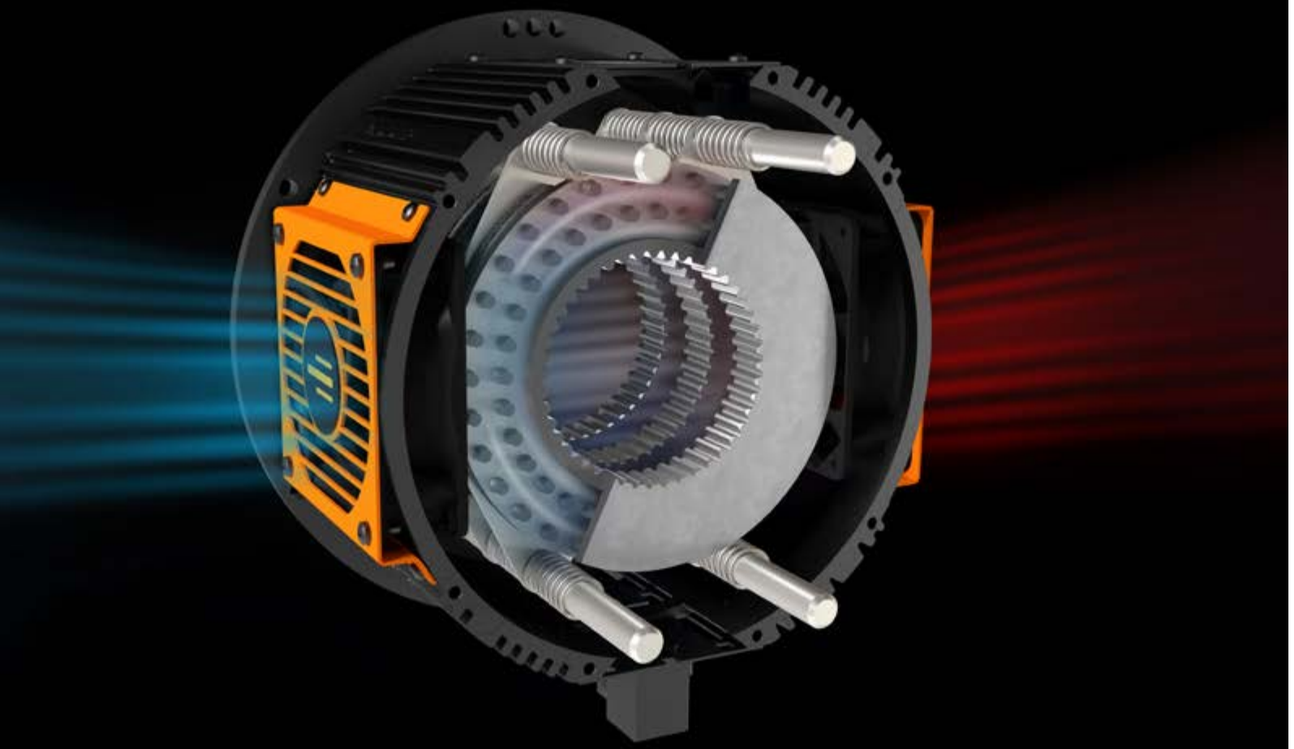
Turborex pneumatic brake is ideal on unwinders to keep constant the web tension during all the converting process.
Turborex is the pioneer of eco friendly pneumatic brakes: it was designed by Giampiero Re, the same person who designed in the ‘80s the CX brake, the reference in thousand of applications in the converting industry.
In 2005 Mr Re wanted to exceed himself by improving his CX brake. The challenge was to further reduce:

- operating temperatures and pad wear;
- dust emission on product and working area;
- maintenance costs and procedures.

For this purpose he designed the Turborex with a multidisc system and a double fan ventilation for which Renova obtained the international patent for the technology applied.
Since 2005 Turborex has been the result of continuous research and improvements based on consolidated experience and collaboration with the most important machine builders and end users.
Turborex is 100% designed and made in Italy.

Click on the “play” icons in this catalog and see demonstration videos!

PATENTED INNOVATIVE DESIGN



MULTIDISC SYSTEM

Thermal power and pressure distributed on multiple surfaces.

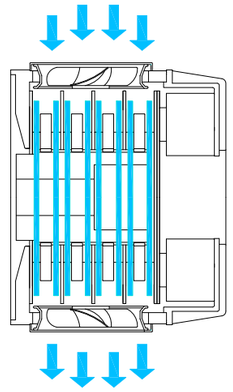
Moreover the reduced discs diameter of 180mm means 30% less sliding speed of the friction materials with the discs for a massive reduction of the pad wear and dust emission.

DUAL IN LINE FANS

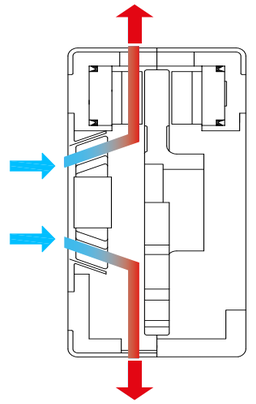
Continuous cooling airstream across pads and discs.

This keeps the brake components from overheating causing a loss of tension consistency and contributes to the consistent reduction of the pad wear and powder pollution.

TURBOREX VS OTHER LATEST GENERATION BRAKES



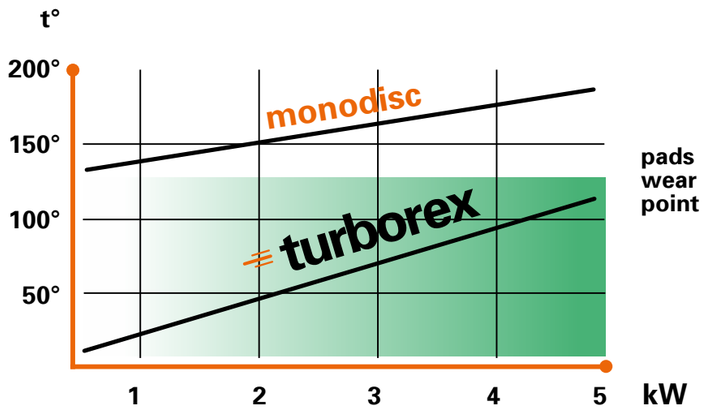
VS



- 2 cooling fans
- Radial air flow on all surfaces
- Disc diameter of 180 mm
- Pads/discs pressure 1:3
- Maximum heat dissipation 14 kW
- Soundless operation

- 1 cooling fan
- Axial air flow on all surfaces
- Disc diameter of 250 mm
- Pads/discs pressure 1:1
- Maximum heat dissipation 6 kW
- Noisy operation

TURBOREX WORKS AT LOWER TEMPERATURES



With Turborex high performances are kept constant over the time even in the toughest applications – 7/24 – where working conditions are extreme and working temperatures need to be drastically reduced.

MASTER TECHNOLOGY

**Improved unwinding efficiency,
improved web tension control at any line speed.**

HIGH POWER DISSIPATION

up to 14 kW

MAXIMUM SENSITIVITY

customizable piston configuration according to torque requirements

100% PLUG AND PLAY

multiple air connections; turborex matches all existing control systems

LINEAR TENSION CONTROL

no stress brake components providing high performances through the whole working process

SOUNDLESS OPERATING

no noise emission during the working process

REDUCED MAINTENANCE

discs and pads kit specially designed to last

EASY AND FAST INSTALLATION

customizable flange to fit all roll stands,
no modificaiton to the machine are required

LONG LIFE SPAN OF THE PADS

Up to 42.000 working hours with no maintenance*.

Pads of high quality compound and RoHS compliant: 100% asbestos, hexavalent chromium, mercury, cadmium, antimony, lead free.

*based on real field experience. Please check terms and conditions on the instruction manual.

EXTERNAL PAD WEAR INDICATOR

Easily see pad wear without opening the brake. Parts kit replacement in less than 5 minutes.

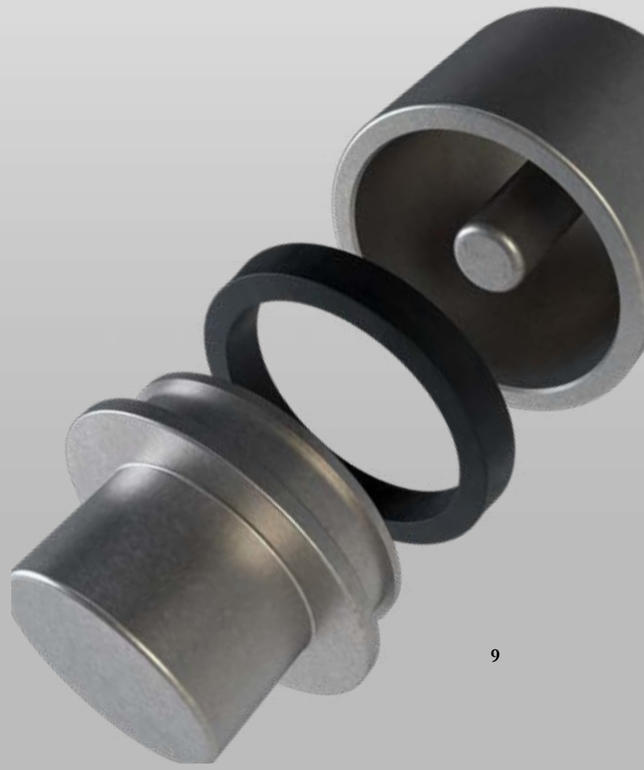
No more caliper disassembly, no more disc extractor.

HIGH DISSIPATION DISCS

New HD discs with self-ventilation system guarantees performance never achieved before by improving the internal cooling capacity of the discs by quickly conveying the hot air to the outside. In addition, the reduced discs diameter of 180 mm means 30% less sliding speed of the friction materials with the discs for a substantial reduction of the pad wear and dust emissions.

SIMPLE PISTONS DESIGN

Piston, cylinder and seal. Minimum number of components for an easier and reduced maintenance procedures.



ENVIRONMENTAL RESPECT

Pad wear exclusively depends on: specific pressure, peripheral velocity of the discs and operating temperatures.
Turborex design reduces all these parameters ensuring the longest pad life, thus the lowest dust pollution in the working area and final product.

DAILY BRAKES POWDER EMISSION COMPARISON

0,08 cm³

turborex
multidisc brake
pad life
42000
working hours

0,18 cm³

old
monodisc brakes
pad life
8500
working hours

0,12 cm³

latest generation
of monodisc brakes
pad life
27000
working hours

All our data and diagrams are based on bench test results and approved by our most demanding customers.

TURBOREX MODELS

TURBOREX HD

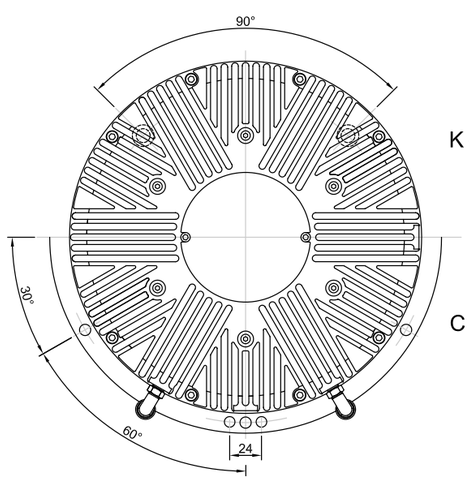
Turborex HD models are provided with HD discs to reach heat dissipation levels never reached before. It is a great solution for applications that require to drastically reduce the working temperatures.

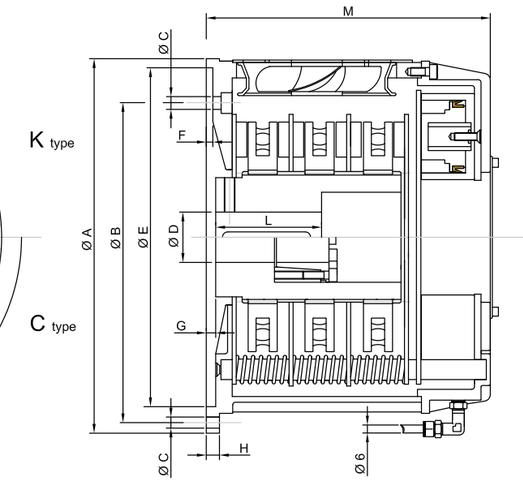
TXHD150	TX HD 150.05	TX HD 150.10	TX HD 150.15	TX HD 150.20	TX HD 150.25
min torque Nm (0,2 bar)	2	3	4	5	8
max torque Nm (6 bar)	55	99	132	191	250
heat dissipation (standard fan)	2 kW	2 kW	2 kW	2 kW	2 kW
heat dissipation (no fan)	1 kW	1 kW	1 kW	1 kW	1 kW

TXHD180	TX HD 180.30	TX HD 180.40	TX HD 180.60	TX HD 180.75	TX HD 180.120
min torque Nm (0,2 bar)	10	13	19	25	37
max torque Nm (6 bar)	298	396	562	750	1125
heat dissipation (standard fan)	5 kW	5 kW	5 kW	5 kW	5 kW
heat dissipation (hp fan)	9 kW	9 kW	9 kW	9 kW	9 kW

TXHD160	TX HD 160.15	TX HD 160.20	TX HD 160.25	TX HD 160.40	TX HD 160.50
min torque Nm (0,2 bar)	4	7	8	10	16
max torque Nm (6 bar)	132	198	264	382	500
heat dissipation (standard fan)	3 kW	3 kW	3 kW	3 kW	3 kW
heat dissipation (no fan)	1.5 kW	1.5 kW	1.5 kW	1.5 kW	1.5 kW

TXHD240	TX HD 240.50	TX HD 240.80	TX HD 240.100	TX HD 240.150	TX HD 240.210
min torque Nm (0,2 bar)	17	26	35	52	70
max torque Nm (6 bar)	525	787	1050	1575	2100
heat dissipation (standard fan)	12 kW	12 kW	12 kW	12 kW	12 kW
heat dissipation (hp fan)	14 kW	14 kW	14 kW	14 kW	14 kW





dimensions K type	TX HD 150	TX HD 160	TX HD 180	TX HD 240
A	266	266	266	340
B	218	218	218	322
C	4x10.5	4x10.5	4x10.5	4x12.5
D max	60	60	60	90
E +0.1/ +0.05	256	256	256	306
F	5	5	5	5
G	5	5	5	8
H	/	/	/	21
L	50	60÷93	60÷140	60÷156
M	98	164	198	232

dimensions C type	TX HD 150	TX HD 160	TX HD 180
A	296	296	296
B	280	280	280
C	6x8.5	6x8.5	6x8.5
D max	60	60	60
E +0.1/ +0.05	256	256	256
F	5	5	5
G	5	5	5
H	12	12	12
L	50	60÷93	60÷140
M	98	164	198

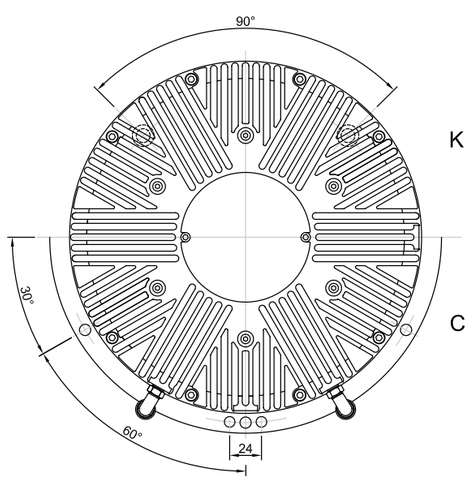
TURBOREX HD SELEMATIC

Turborex HD brakes can be provided with the selematic system. It is a great solution for applications that process more than one material with different width and rolls diameter needing maximum sensitivity for the tensioning and the emergency stop.

TSHD160	TS HD 160.15	TS HD 160.20	TS HD 160.25	TS HD 160.40	TS HD 160.50
min torque Nm (0,2 bar)	2	3	4	5	8
max torque Nm (6 bar)	132	198	264	382	500
heat dissipation (standard fan)	3 kW	3 kW	3 kW	3 kW	3 kW
heat dissipation (no fan)	1.5 kW	1.5 kW	1.5 kW	1.5 kW	1.5 kW

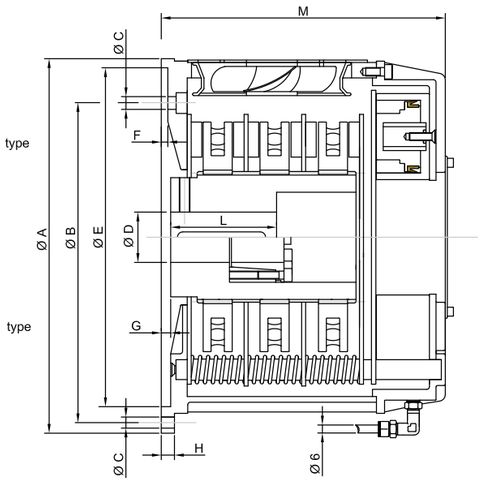
TSHD180	TS HD 180.30	TS HD 180.40	TS HD 180.60	TS HD 180.75	TS HD 180.120
min torque Nm (0,2 bar)	3	4	6	8	12
max torque Nm (6 bar)	298	396	562	750	1125
heat dissipation (standard fan)	5 kW	5 kW	5 kW	5 kW	5 kW
heat dissipation (hp fan)	9 kW	9 kW	9 kW	9 kW	9 kW

TSHD240	TS HD 240.50	TS HD 240.80	TS HD 240.100	TS HD 240.150	TS HD 240.210
min torque Nm (0,2 bar)	17	26	35	52	70
max torque Nm (6 bar)	525	787	1050	1575	2100
heat dissipation (standard fan)	12 kW	12 kW	12 kW	12 kW	12 kW
heat dissipation (hp fan)	14 kW	14 kW	14 kW	14 kW	14 kW



K type

C type



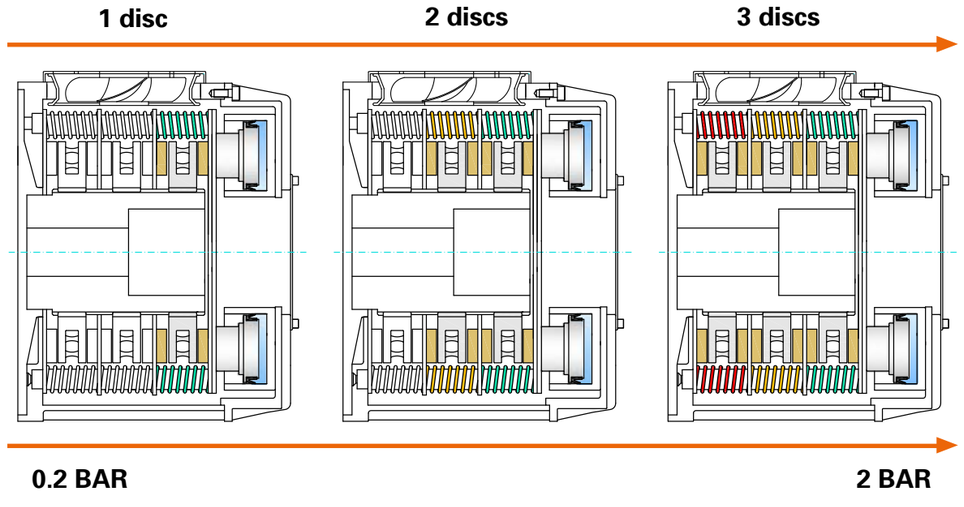
dimensions K type	TS HD 160	TS HD 180	TS HD 240
A	266	266	340
B	218	218	322
C	4x10.5	4x10.5	4x12.5
D max	60	60	90
E +0.1/ +0.05	256	256	306
F	5	5	5
G	5	5	8
H	/	/	21
L	60÷93	60÷140	60÷156
M	164	198	232

dimensions C type	TS HD 160	TS HD 180
A	296	296
B	280	280
C	6x8.5	6x8.5
D max	60	60
E +0.01/ +0.05	256	256
F	5	5
G	5	5
H	12	12
L	60÷93	60÷140
M	164	198

AUTOMATIC TORQUE SELECTION

Turborex Selematic automatically finds and applies the necessary torque to multiple discs. It does this continuously throughout the production cycle and eliminates the need for manual adjustments ensuring the maximum sensitivity.

The discs are automatically and sequentially engaged with the air pressure.

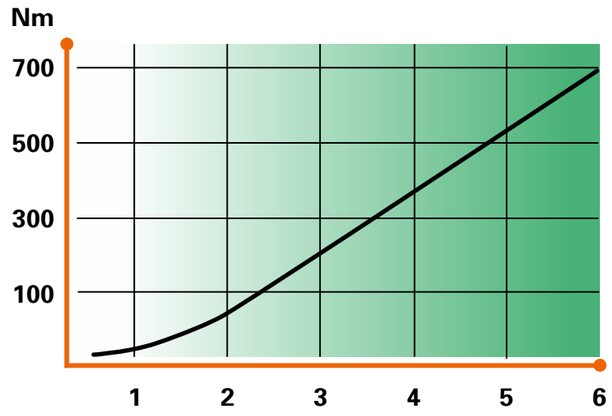


GRADUAL TORQUE APPLIED

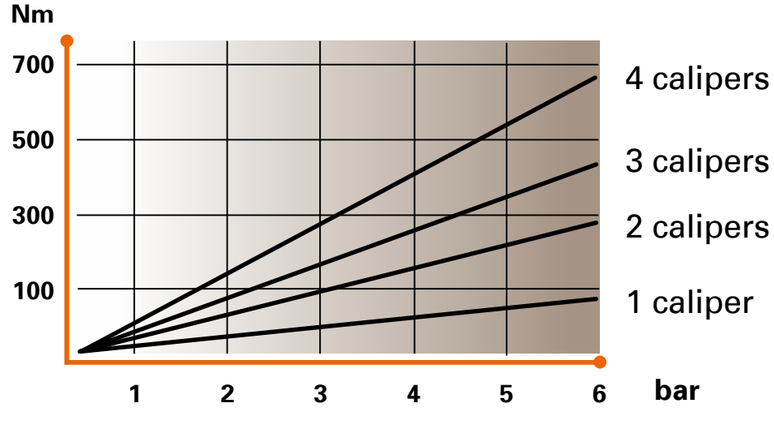
When selematic is incorporated in a turborex brake small variations of the torque are possible for a maximum sensitivity **especially among 0.2 bar** . In fact, the tension requirements for each material being processed, at the beginning of the roll, at the end of the roll and during an emergency stop situation can be accurately achieved via a single air supply.

- No more manual caliper activation
- No more solenoid valves
- No more reduced springs
- No more different torque model pads with different compounds

TURBOREX SELEMATIC BRAKE



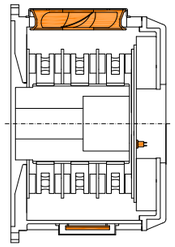
MONODISC BRAKE WITH MANUAL CALIPER SELECTION



OPTIONS AND ACCESSORIES

FANS

Wide fans selection
same dimensions, different power.



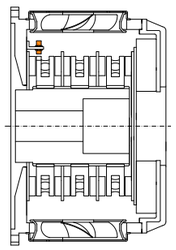
THERMISTOR

Fans internal temperature controller, the thermistor NTC is connected to the electronic unit that controls the fan through PWM signal (pulse with modulation).

type	voltage	power
standard	24 V DC	11 W
high Performance HP4	24 V DC	30 W
high Performance HP6	24 V DC	65 W
standard 110 V	110 V DC	18 W
standard 220 V	220 V DC	19 W

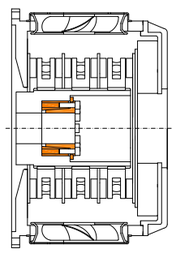
RPM COUNTER (PROXIMITY)

It counts the revolutions per minute to identify the diameter of the roll.



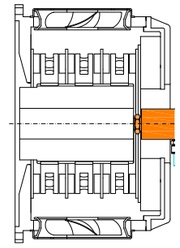
TAPER LOCKS

Wide range of taper locks available
for a rapid fixing to the hub.



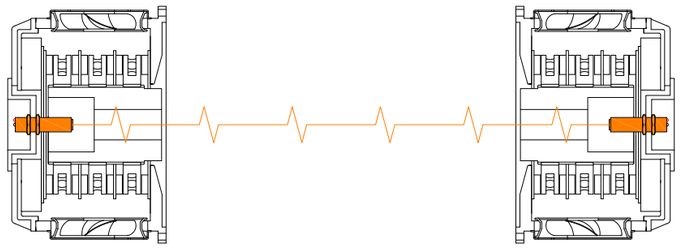
ROTARY JOINT

In case of application with expanding shaft
or pneumatic core chucks. It allows the transit
of the supply air to the shaft or the chuck.



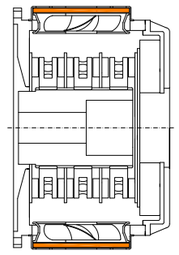
PHOTOCELL SUPPORT

Photocell set up for roll stand arm alignment.



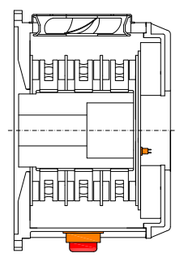
PARTICULATE FILTER

Appliable to all turborex models, the particulate filter eliminates any powder emission in the working area and on final product.



HEAT INDICATOR

With bimetallic thermostat. Visual light indicator for overheating brake.



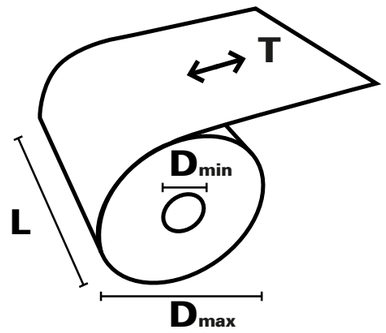
BRAKE SELECTION

BRAKE SELECTION GUIDE

	unit of measurement
t	braking time [s]
v	web speed [m/min]
$T_{max/min}$	max/min web tension [N]
$D_{max/min}$	max/min roll diameter [m]
P	heat dissipated [kW]
m	roll maximum weight [kg]
Ts	web tension per centimeter [N/cm]
$L_{max/min}$	max/min web width [cm]

	tensioning
$T_{max} = Ts \bullet L_{max}$	maximum web tension
$T_{min} = Ts \bullet L_{min}$	minimum web tension
$Cf_{max} = \frac{D_{max} \bullet T_{max}}{2}$	maximum torque
$Cf_{min} = \frac{D_{min} \bullet T_{min}}{2}$	minimum torque
$P = \frac{T_{max} \bullet v}{60 \bullet 10^3}$	heat dissipated

	emergency stop
$Cf_{max} = \frac{m \bullet D_{max} \bullet v}{240 \bullet t}$	torque



SPECIFIC TENSION VALUES FOR MATERIALS

	paper			board		
weight [g/m²]	10 - 15	30 - 60	100 - 200	100 - 150	200 - 300	400 - 700
web tension [N] per centimeter Ts	0.3 - 0.4	1 - 2.5	3.5 - 7	5 - 7.5	10 - 11.5	16 - 18

	cellophane	polythylene	polypropilene	aluminum
N/cm per µ of thickness	0.042	0.01- 0.02	0.015 - 0.025	0.035 - 0.105

QUESTIONNAIRE

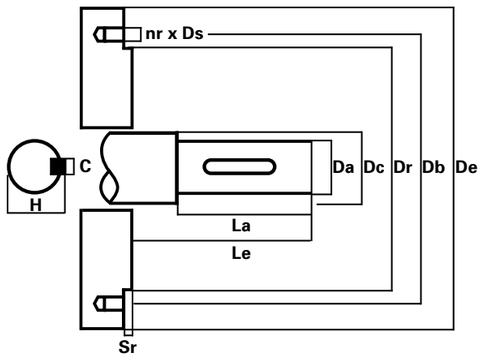
Please fill out the questionnaire, take a picture and send it via email to info@renova-srl.com

CUSTOMER

complete name
position
company
plant
country
tel
email

APPLICATION DATA

machine type
application
n° brakes per roll ☐ 1 ☐ 2
fans voltage ☐ 110 AC ☐ 220 AC ☐ 24 VDC
line air pressure bar
roll diameter min mm / max mm
roll width min mm / max mm
roll weight min kg / max kg
speed min m/min / max m/min
type of material gr/m²
emergency stop sec



FLANGE DIMENSION

external diameter (De) mm
centering diameter (Dr) mm
centering thickness (Sr) mm
holes position diameter (Db) mm
nr per Ø of holes (nr x DS)
angles between holes (b°)

SHAFT DIMENSION

shaft diameter (Da) mm
shaft length (La) mm
shaft diameter (Dc) mm
total length (Le) mm
key dimensions (C x H) mm
blocking system ☐ seeger ☐ bolt ☐ threaded ring

MADE IN ITALY
Our products are 100% designed and made in Italy

INNOVATION
We provide solutions that increase productivity and safety levels while reducing maintenance costs and procedures

SUPPORT
Our staff is always available to answer your questions, also in the after-sales phase

QUALITY
All Renova's products are managed by TUV ISO 9001

CUSTOM PROJECTS
Projects large or small, we work with you to provide the solution that fits

SUSTAINABILITY
Sustainable products, sustainable company.
Renova has joined Erion

renova
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renova srl
viale rimembranze 93
20099 sesto san giovanni
milano - Italy

t +39 022700739
f +39 0225708635
m info@renova-srl.com

www.renova-srl.com

turborex

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